

## DECLARATION OF CONFORMITY

**1. The identity and address of the business operator issuing the statement:**

Axpel Made s.r.o.  
Hasičská 913/26  
700 30, Ostrava Hrabůvka, Czechia

**2. The identity and address of the business operator which manufactures or imports the plastic materials or articles or products from intermediate stages of their manufacturing or the substances intended for the manufacturing of those materials and articles:**

Axpel Made s.r.o.  
Hasičská 913/26  
700 30, Ostrava Hrabůvka, Czechia

**3. The identity of the materials, the articles:**

Lids made of polyethylene terephthalate (PET and r-PET).

**4. The version of the statement:**

04.09.2023

**5. Issue date:**

25.01.2024

**6. Confirmation that the plastic materials or articles, products from intermediate stages of manufacture or the substances meet relevant requirements laid down in the following Regulations and Directives:**

We hereby declare that the product/s **R-PET LIDS**



**fully comply with**

- Regulation (EC) No. 1935/2004 concerning materials and articles intended to come into contact with food,
- Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food and its amendments,
- Commission Regulation (EC) No.2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food,
- Commission Regulation (EU) No. 2022/1616 on recycled plastic materials and articles intended to come into contact with foods,
- Directive 94/62 on packaging and packaging waste and its amendments.

**7. Adequate information relative to the substances used or products of degradation thereof for which restrictions and/or specifications are set out in Annexes I and II of Regulation 10/2011 to allow the downstream business operators to ensure compliance with those restrictions:**

Lids to which this declaration relates complies with the overall migration limits by Commission Regulation 10/2011 on the following test conditions:

Symulant	Test conditions	Result [mg/dm <sup>2</sup> ]	Limit [mg/dm <sup>2</sup> ]
3% acetic acid	10 days – 40°C	< 10 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>
10% ethanol	10 days – 40°C	< 10 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>
Oil	10 days – 40°C	< 10 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>

Based on declarations of producers of raw materials we declare that for the production are used monomers or additives with **specific migration limits (SML)**:

Name of substance	No Ref.	SML/QM [mg/kg]
terephthalic acid	24910	7,5
isophthalic acid	19150	5
ethyleneglycol	16990	30

Based on suppliers confirmation we declare the lids meet the requirements of Directive 94/62, according to which the sum of the concentrations of heavy metals (Pb, Cd, Hg, Cr) does not exceed 100 ppm.

No substances added unintentionally (NIAS) were detected in quantities exceeding the permissible limits.

- 8. Adequate information relative to the substances which are subject to a restriction in food, obtained by experimental data or theoretical calculation about the level of their specific migration to enable the user of these materials or articles to comply with the relevant EU provisions or, in their absence, with national provisions applicable to food:**

The substances used in the lids do not contain any dual use additives.

- 9. Specifications on the use of the material or article, such as:**

- i) type or types of food with which it is intended to be put in contact:**

Lids can be used for all types of food.

- ii) time and temperature of treatment and storage in contact with the food:**

Lids are used for all food types for every storage period under cooling and deep cooling conditions, as well as a storage period of up to 30 days at a temperature of up to 40°C.

Not suitable for use in traditional or microwave ovens.

- iii) The contact area / volume simulant: 6 dm<sup>2</sup>/kg.**

- 10. When a functional barrier is used in a multi-layer material or article, the confirmation that the material or article complies with the requirements of Article 13(2), (3) and (4) or Article 14(2) and (3) of Regulation 10/2011:**

There is a functional barrier. PET film is produced as ABA PET film (made of PET and post-consumer r-PET), where the layer in direct contact with the foodstuff is made of virgin PET in at least 30 microns thickness. The minimum quantity of postconsumer material is 50%.



The declaration was issued based on declarations of producers of raw materials and materials used for production.

Declaration is renewed if the composition or the manufacturing process there are significant changes entailing changes in the migration from the materials or articles are available or if new scientific data.

Prepared by: Ales Mruzek  
29.01.2024