

DECLARATION OF CONFORMITY

1. The identity and address of the business operator issuing the declaration of compliance:

Kram Sp. z o.o. ul. Słoneczna 3c 82-440 Dzierzgoń

2. The identity and address of the business operator which manufactures or imports articles or products from intermediate stages of their manufacturing or the substances intended for the manufacturing of those materials and articles:

Kram Sp. z o.o. ul. Słoneczna 3c 82-440 Dzierzgoń

Manufacturing Plant in Ostrowiec Św Aleja Solidarności 15 27-400 Ostrowiec Św

3. The identity of the materials, the articles, products from intermediate stages of manufacture or the substances intended for the manufacturing of those materials and articles:

Flat, side gusset bags, made from brown paper, with print and unprinted, with and without foil window.

4. Declaration date:

10.02.2023

5. Issue date:

13.11.2024

6. Adequate information relative to the substances used or products of degradation thereof for which restrictions and/or specifications are set out in Annexes I and II of Regulation 10/2011 to allow the downstream business operators to ensure compliance with those restrictions:

We declare that the materials used for the manufacture of bags:

Torba f.szara 200x80x400 BN Torba f.szara 150x65x280 BN K

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Zakład Produkcyjny Pasłęk: ul. Westerplatte 31b | 14-400 Pasłęk tel.: +48 55 248 11 77

Zakład Produkcyjny Ostrowiec Świętokrzyski: al. Solidarności 15 | 27-400 Ostrowiec Świetokrzyski tel.: +48 41 247 57 35 **PKO SA** PL 74 1240 6478 1111 0010 9027 6368 (PLN) PKOPPLPW

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sold by KRAM Sp. z o.o. for: CANTINO SPÓŁKA Z OGRANICZONĄ ODPOWIEDZIALNOŚCIĄ

fully comply with

- Regulation (EC) No. 1935/2004 concerning materials and articles intended to come into contact with food,
- Commission Regulation (EC) No.2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food and its amendments (EC) 282/2008,
- Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food and its amendments,
- Directive 94/62 on packaging and packaging waste and its amendments
- BfR Recommendation XXXVI, Paper and board (2017),
- EuPia gudelines on Printing Inks applied to the non-food contact surface of food packaging materials and articles (2011).
- 7. Adequate information relative to the substances which are subject to a restriction in food, obtained by experimental data or theoretical calculation about the level of their specific migration and, where appropriate, purity criteria in accordance with Directives 2008/60/EC, 95/45/EC and 2008/84/EC to enable the user of these materials or articles to comply with the relevant EU provisions or, in their absence, with national provisions applicable to food:

Paper may stand id direct contact with dry, moist and fatty foodstuffs excluding food with a high water and fat content.

Inks used for printing are water-soluble. Printing Inks applied to the non-food contact surface of food packaging materials and articles.

Inks meets the requirements of:

- Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food,
- Regulation (EC) 2023/2006 on good manufacturing practice for materials and articles intended for food contact and subsequent regulation amending (EC) 282/2008,
- Directive 94/62 / EC of the European Parliament and of the Council on packaging and packaging waste and subsequent amending directives.

EuPIA Guideline on Printing Inks applied to the non-food contact surface of food packaging materials and articles

Depending on the adhesive used, it is possible occurrence of the following substances covered by the specific migration limit SML:

No. FCM	Name of substance	SML [mg/kg]	No. restrictions for the group. Group restriction	Restriction
327	ethyl acetate	12	-	-
147	acrylic acid	6	(22) expressed as acrylic acid	-
206	acrylic acid, 2-ethylhexyl ester	0,05	-	-
385	acrylic acid, 2-hydroxypropyl ester	0,05	_	-
231	acetic acid, vinyl ester	12	-	-

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156	methacrylic acid, methyl ester	б	(23) expressed as methacrylic acid	-
128	acetaldehyde	6	(1) expressed as acetaldehyde	-
98	formaldehyde	12	(15) expressed as formaldehyde	-
451	2-metylo-4-izotiazolin-3-on	0,5	-	-
14	n-alkyl(C10-C13) benzenesulphonic acid	30	-	-
799	2-metylo-3(2H)-izotiazolen	0,5	-	-
145	acrylamide	0,05	-	-
209	2-ethyl-1-hexanol	30	-	-
264	1-octene	15	-	-
94	waxes, refined, derived from petroleum based or synthetic hydrocarbon feedstocks, high viscosity	-	-	-
368	hiodipropionic acid, dioctadecyl ester	5	(14) 5 mg/kg	expressed as the sum of the substances
433	octadecyl 3-(3,5-di-tert-butyl-4- hydroxyphenyl)propionate	6	-	-
-	toluen	1,2	-	-
241	phenol	3	-	-
384	2,4-bis(octylmercapto)-6-(4-hydroxy-3,5-di- tert-butylanilino)-1,3,5-triazine	30	-	-
144	2-methyl-1,3-butadiene	1	in final product or SML = not detectable	-
294	thiodipropionic acid, didodecyl ester	5	-	-
231	acetic acid, vinyl ester	12	-	-
451	2-methyl-4-isothiazolin-3-one	0,5	-	-
78	polyethyleneglycol (EO = 1-50) monoalkylether (linear and branched, C8- C20) sulphate, salts	5	-	-
814	sulphosuccinic acid monoalkyl (C10-C16) polyethyleneglycol esters, salts	2	-	-
799	polyethyleneglycol (EO = 1-50) ethers of linear and branched primary (C8-C22) alcohols	0,5	-	-
371	acrylic acid, monoester with ethyleneglycol	6	(22) expressed as acrilic acid	
323	acrylic acid, ethyl ester	6	(22) expressed as acrilic acid	
150	methacrylic acid	6	(22) expressed as acrilic acid	
325	acrylic acid, n-butyl ester	6	(22) expressed as acrilic acid	

Film used to the foil window can be used from PP and PET. Film meet global migration limits (GML) according

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Regulation 10/2011 in the following test conditions:

3% acetic acid - 10 days, 40 °C 10% ethanol - 10 days, 40 °C olive oil - 10 days 40 °C isooctane - 2 days, 20 °C

Based on the declarations of producers of raw materials, we declare that for the production of filmm are used substances having in the EU established specific migration limits (SML). Substances meet SML limits in following test conditions.

Depending on the raw material is likely to occur:

Name of substance	No. FCM	SML [mg/kg]	No. restrictions for the group. Group restriction
octadecyl 3-(3,5-di-tert-butyl-4- hydroxyphenyl)propionate	433	6	-
bis(2,4-di-tert-butylphenyl) pentaerythritol diphosphate	652	0,6	-
reaction product of di-tert-butylphosphonite with biphenyl, obtained by condensation of 2,4-di-tert- butylphenol with Friedel Craft reaction product of phosphorous trichloride and biphenyl	760	18	-
N,N-bis(2-hydroxyethyl)alkyl (C8-C18)amine	19	1,2	(7) SML(T) expressed excluding HCl
1,3,5-tris(3,5-di-tert-butyl-4-hydroxybenzyl)-1,3,5- triazine-2,4,6(1H,3H,5H)-trione	661	5	-
tetrakis(2,4-di-tert-butyl-phenyl)-4,4'-biphenylylene diphosphonite	688	18	-
N,N-bis(2-hydroxyethyl)alkyl (C8-C18)amine hydrochlorides	20	1,2	(7) 1,2 mg/kg SML(T) expressed excluding HCl
1-heksen	356	3	-
9,9-bis(methoxymethyl)fluorene	779	0,05	-
stearic acid, zinc salt	106	5	zinc = 5 mg/kg
methacrylic acid, methyl ester	156	6	(23) expressed as methacrylic acid
methacrylic acid, diester with ethyleneglycol	185	0,05	
white mineral oils, paraffinic, derived from petroleum based hydrocarbon feedstocks	95	-	-
glycerides, castor-oil mono-, hydrogenated, acetates	783	60	(32) expressed as the sum of the substances
2,6-di-tert-butyl-p-cresol	315	3	-
1,3,5-tris(4-tert-butyl-3-hydroxy-2,6- dimethylbenzyl)-1,3,5-triazine-2,4,6(1H,3H,5H)- trione	689	6	-
Triisopropanolamine	292	5	-
bis(2,4-di-tert-butylphenyl) pentaerythritol diphosphate	652	0,6	-

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trialkyl(C5-C15)acetic acid, 2,3-epoxypropyl ester	773	5	-
ethyleneglycol	227	30	-
formaldehyde	98	15	(15) expressed as formaldehyde
2,4,6-triamino-1,3,5-triazine	239	30	-
terephthalic acid	785	7,5	(28) expressed as terephthalic acid
antimony trioxide	398	0,04	
5-Sulphoisophthalic acid, salts	823	5	
dodecylbenzenesulphonic acid	658	30	
diethyleneglycol	263	30	(2) expressed as ethyleneglycol
isophthalic acid	291	5	(27) expressed as isophthalic acid

8. Adequate information relative to the substances which are subject to a restriction in food, obtained by experimental data or theoretical calculation about the level of their specific migration and, where appropriate, purity criteria in accordance with Directives 2008/60/EC, 95/45/EC and 2008/84/EC to enable the user of these materials or articles to comply with the relevant EU provisions or, in their absence, with national provisions applicable to food:

For the production of films for windows are used substances which are dual-use additives (Dual Use Additives):

Name of substance	No. FCM or No. CAS	No. E
acids, aliphatic, monocarboxylic (C6-C22), esters with polyglycerol	11	E475
calcium stearate	1592-23-0	E470a
silicon dioxide	504	E551
citric acid	139	E330
glycerol, esters with acids, aliphatic, saturated, linear, with an even number of carbon atoms (C14-C18) and with acids, aliphatic, unsaturated, linear, with an even number of carbon atoms (C16-C18)	41	-
stearic acid, glycol esters	53	E471
copolymer of acrylic acid and 2-ethylhexyl acrylate	315	E321
calcium carbonate	471-34-1	E170
polydimethylsiloxane	575	E900
acids, C2-C24, aliphatic, linear, monocarboxylic from natural oils and fats, and their mono-, di- and triglycerol esters (branched fatty acids at naturally occuring levels are included)	9	E470a E470b
magnesium salts of fatty acids	-	E470b
aluminum	_	E173
talc	615	E553b

Depending on the adhesive used, it is possible presence of additives in the dual-use (Dual Use Additives)

Name of substance Restriction

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Glycerol triacetate	E 1518, <10%
Talk	E 553b
Waxes	E905

9. Requirements for use of the material or article:

Bags can be used as disposable packaging for all kinds of foodstuffs, excluding food with a high water and fat content. For loose food, it is recommended to make filling and utility test. Do not use bags in the oven and microwave.

10. Storage:

The temperature from +5 ° C to +35 ° C away from devices that emit heat, without direct operation of sun on the product. Protect from moisture max. 70%. The product stored in bulk packaging - cardboard boxes stacked on pallets and away from materials that may contaminate the product (eg. Odor materials).

Optimal expiration date one year from date of manufacture.

11. When a functional barrier is used in a multi-layer material or article, the confirmation that the material or article complies with the requirements of Article 13(2), (3) and (4) or Article 14(2) and (3) of Regulation 10/2011:

Not applicable

The declaration was issued on the basis of test results and based on the declarations of producers of raw materials and materials used in the production of bags for which the declaration applies.

This declaration will be updated when the composition or the manufacturing process will occur significant changes entailing changes in the migration from the materials or articles or when new data becomes available scientific evidence.

The declaration has no effect if the products to which it relates are used incorrectly or are modified by the recipient / customer.

Prepared by:



10.02.2023

Date and Sign

Approved by:

Justyna Juzepczuk 13.11.2024

Date and Sign

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